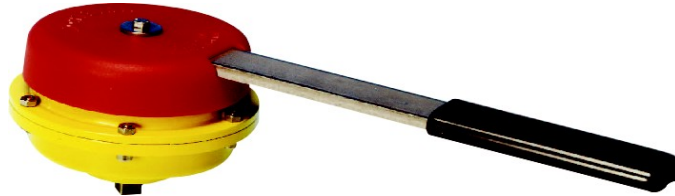


Title: MANUAL FAILSAFE PLASTIC COVER REPLACEMENT

IMPORTANT SAFETY NOTE.

The tensioned spring stores a large amount of energy which, if suddenly released, can be dangerous. Care must be taken when handling the manual failsafe spring return unit.



1. Hold the spring housing in a soft grip vice, allowing access to fit a keeper plate onto the male or female output shaft.
2. Fit the keeper plate to the output shaft, and rotate the handle by 1/8th turn until the holes in the keeper plate align with the threaded holes in the housing.
3. With the help of a second person, fit the screws to hold the keeper plate in position. Once all the screws are fitted, the unit can be safely removed from the vice. (figure 1)
4. Using a spanner, remove the screw and washer holding the cover. (Note that some versions also have a small washer to centralise the cover on the screw). The cover and lever can now be safely removed from the shaft. (see figure 2).
5. Slide the cover from the handle, and slide on the replacement cover.
6. Refit the lever and cover to the output shaft.
7. Apply low strength thread locking adhesive to the screw, and securely refit the screw and washer.
8. Holding the housing in the soft grip vice, turn the handle slightly to remove the tension from the keeper plate screws, and with the help of a second person and while holding the lever to prevent it from moving, remove the screws from the keeper plate.
9. Slowly allow the handle to return to its original position, and remove the keeper plate.

Figure 1



Figure 2

