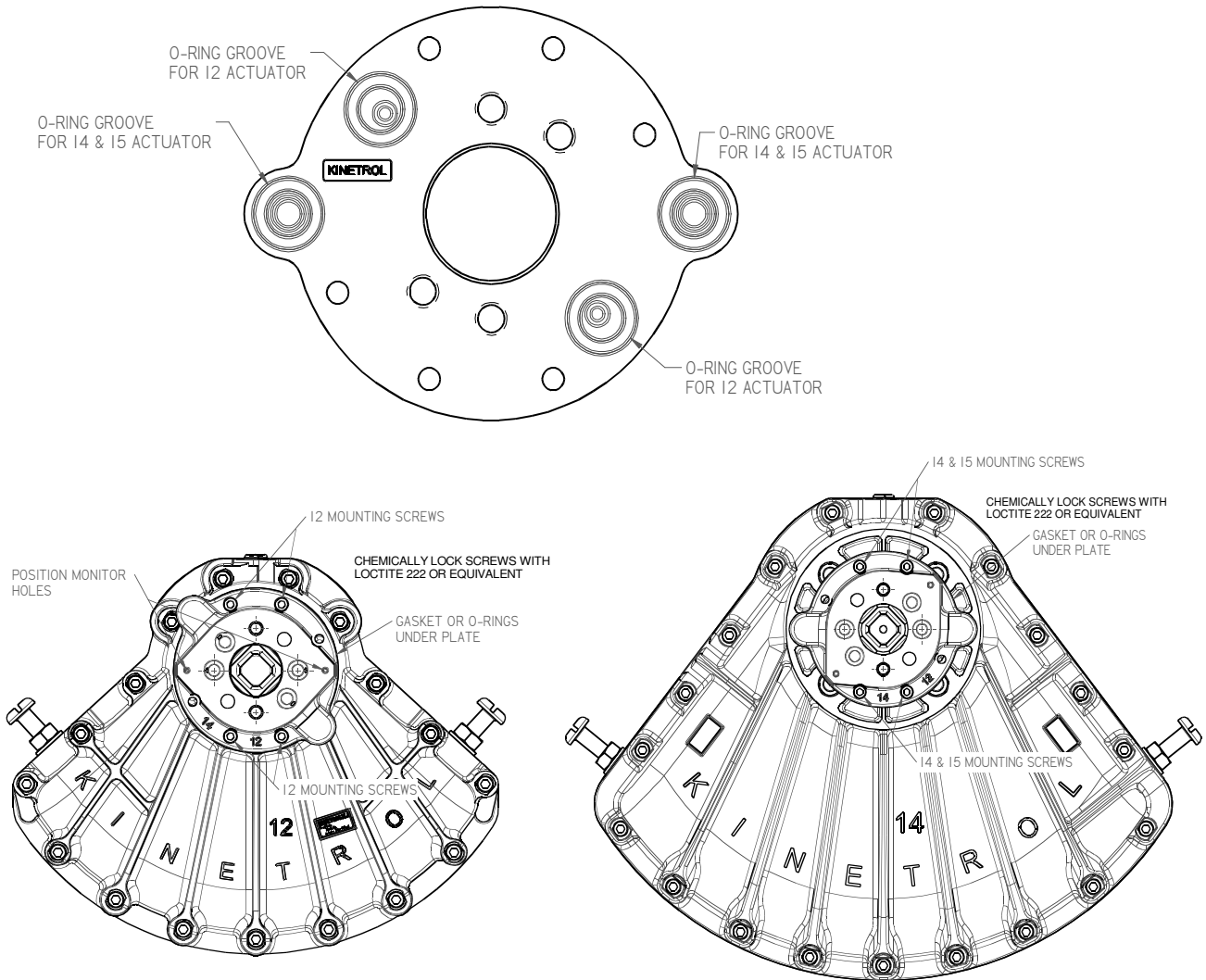


**Title: MOUNTING OF ACCESSORY MOUNT PLATE ON SIZE 12/14/15 ACTUATORS**

To mount 07 accessory to actuator the accessory mount plate SP1609 (positioner holes drilled & o-rings) or SP1608 (un-drilled & gasket) must be fitted. This relates to actuator types:

- 123-100, 124-100, 127-100, 12A-100, 12B-100, 12C-100
- 143-100, 144-100, 147-100, 14A-100, 14B-100, 14C-100
- 153-100, 154-100, 157-100, 15A-100, 15B-100, 15C-100

The mounting plate suits models 12, 14 & 15 actuators the o-rings are inserted as shown below:




Positioner (MP/EL): Remove Socket head cap screws from top air ports, insert o-rings and mount plate on 12, 14 & 15 as shown above using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Switch Box (XLS/ULS): Mount on 12, 14 & 15 as shown above, place gasket using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Position Monitor: Mount as shown on 12 actuator above for all actuators, place gasket using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Once fitted standard Kinetrol 07 accessory can be mounted directly to plate, using screws and seals provided with accessory.

Issue	Signed	Date	 Trading Estate Farnham Surrey England	Doc.No. TD 149
D	<i>[Signature]</i>	07/09/16		Page 1 of 1