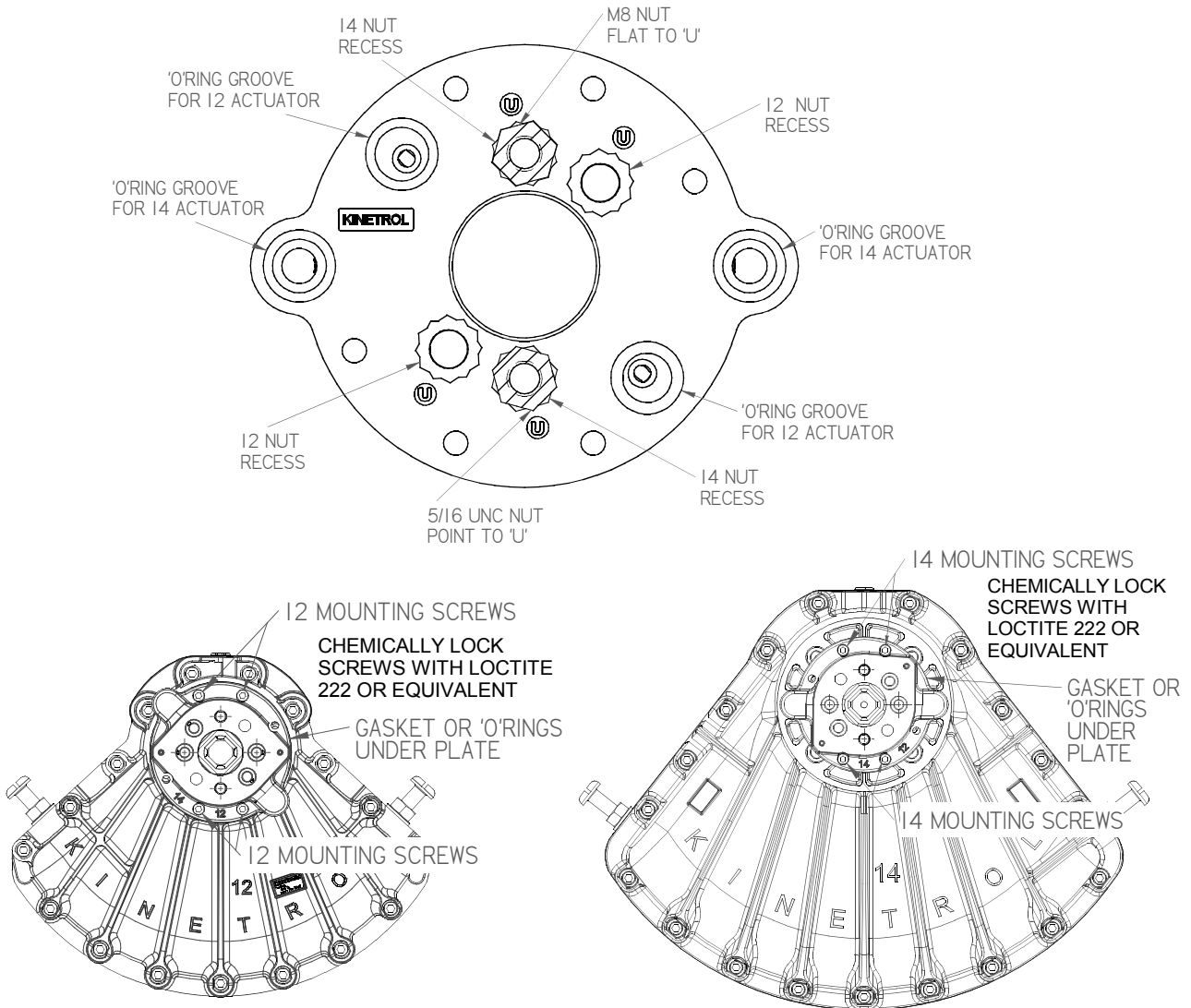


Title: MOUNTING OF ACCESSORY MOUNT PLATE ON SIZE 12/14 ACTUATORS

To mount 07 accessory to actuator the accessory mount plate SP1609 (positioner holes drilled & 'o'rings) or SP1608 (un-drilled & gasket) must be fitted. This relates to actuator types:

123-100, 124-100, 127-100, 12A-100, 12B-100, 12C-100
 143-100, 144-100, 147-100, 14A-100, 14B-100, 14C-100

The mounting plate suits both model 12 and 14 actuators and the nuts and 'o'rings are inserted as shown below:



Positioner (MP/EL): Remove Socket head cap screws from top air ports, insert 'o'rings and mount plate on 12 and 14 as shown above using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Switch Box (XLS/ULS): Mount on 12 and 14 as shown above, place gasket using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Position Monitor: Mount on both 12 and 14 as shown on 12 above, place gasket using 4 screws supplied chemically lock (using Loctite 222 or equivalent).

Once fitted standard Kinetrol 07 accessory can be mounted directly to plate, using screws and seals provided with accessory.